

# Cura

## Cura Timelapse

Erweiterungen -> Nachbearbeitung -> G-Code ändern -> Insert at layer change -> When to insert: Before -> G-Code to insert: TIMELAPSE\_TAKE\_FRAME

## Cura Startcode

Cura Startcode V2.0 / worked with and without BLTouch:

```
G21                ; set units to millimeters
G90                ; Set all axes to absolute
M82                ; set extruder to absolute mode
M107               ; start with the fan off
M140 S{material_bed_temperature_layer_0} ; Start heating the bed
G4 S60              ; wait 1 minute
M104 S{material_initial_print_temperature} ; start heating the hot end
M190 S{material_bed_temperature_layer_0} ; wait for bed
M109 S{material_initial_print_temperature} ; wait for hotend
M300 S1000 P500      ; BEEP heating done
G28                 ; move X/Y to min endstops
M117 Bis JETZT ist alles gut!!!
G1 X0 Y-5 F2200      ; Go to front
G0 Z0.15             ; lift nozzle a bit
G92 E0               ; zero the extruded length
G1 X50 E25 F500       ; Extrude 25mm of filament in a 5cm line.
G92 E0               ; zero the extruded length again
G1 E-2 F500          ; Retract a little
G1 X120 F4000        ; Quickly wipe away from the filament line
```

End Code:

```
END_PRINT
```

