

# \*Super Slicer

## Relative Extrusion aktivieren

### Druckereinstellungen/Allgemein

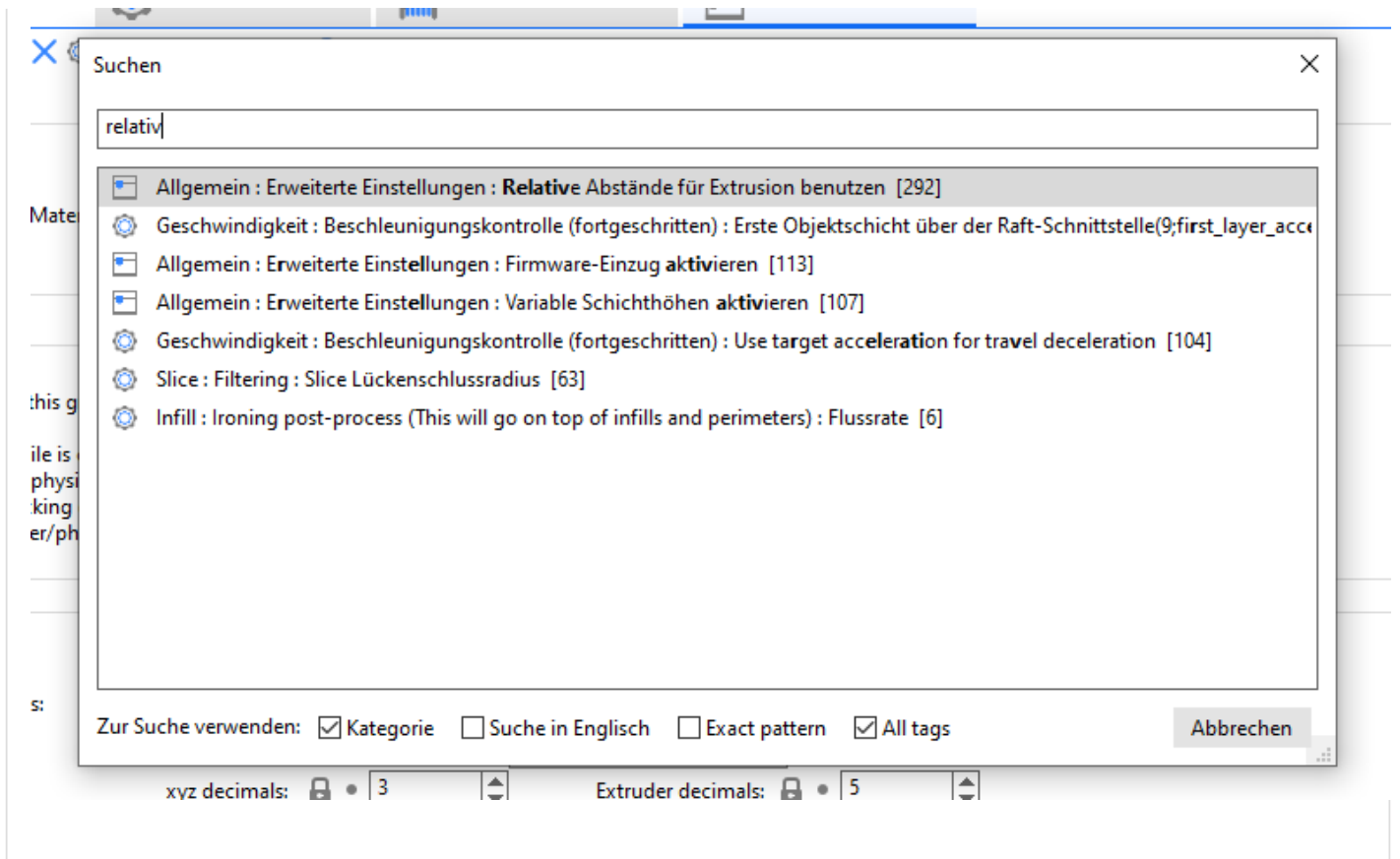
The screenshot shows the Super Slicer interface with the following settings:

- Druckereinstellungen/Allgemein** (Selected)
- Fähigkeiten**
  - Extruder: 1
  - Einzelextruder mit Multi-Material: ☐
  - Milling cutters: 0
- Hochladen zum Druckhost**

Note: All parameters from this group are moved to the Physical Printer settings (see changelog).

A new Physical Printer profile is created by clicking on the "cog" icon right of the Printer profiles combo box, by selecting the "Add physical printer" item in the Printer combo box. The Physical Printer profile editor opens also when clicking on the "cog" icon in the Printer settings tab. The Physical Printer profiles are being stored into SuperSlicer/physical\_printer directory.
- Firmware**
  - G-Code Typ: Klipper
  - Unterstützt Stealth Modus: ☒
  - Print remaining times: ☒ Method: M73
  - Gcode precision: xyz decimals: 3 Extruder decimals: 5
  - Processing limit: Maximum G1 per second: 1500 Minimum extrusion length: 0 mm
  - Illegal characters: [<>:"'\/\|?]\*äü
- Cooling fan**
  - Speedup time: 1 s Only for overhangs: ☒
  - Kickstart duration: 0 s
  - Fan PWM from 0-100: ☐
- Thumbnails**
  - Size for Gcode: Small: x: 32 y: 32 Big: x: 400 y: 300
  - Color override: ☒ ☐
  - Thumbnail options: Format of G-code thumbnails: PNG Bed on thumbnail: ☒ Print at the end: ☐
- Erweiterte Einstellungen**
  - Relative Abstände für Extrusion benutzen: ☒
  - Firmware-Einzug aktivieren: ☐
  - Volumetrisches E benutzen: ☐
  - Variable Schichthöhen aktivieren: ☒

Ihr könnt auch oben das "Lupensymbol" benutzen und "relative" Suchen



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